

SITEWIDE POSTINGS FOR THE WEEK OF MARCH 13, 2017

The policy of General Motors is to extend opportunities to qualified applicants and employees on an equal basis regardless of an individual's age, race, color, sex, religion, national origin, disability, sexual orientation, gender identity/expression or protected veteran status.

PRD Number	Open Date/Time	Closing Date/Time	Position Classification	Business Unit	Hiring Area	Shift	Burden Center	Number of openings	Job Description (when available)
SW17-33	3/13/17	3/20/17	Op tech	Vehicle	IMS Low Bay	2	181Z	1	ARO
SW17-34	3/13/17	3/20/17	Op tech	Vehicle	Quality	2	100F	1	Quality Back Verification Station
SW17-35	3/13/17	3/20/17	Op tech	Vehicle	Body	2	745A	1	Body Finesse GA
SW17-36	3/13/17	3/20/17	Op tech	Vehicle	Body	1	742C	1	Framing and laser braze
SW17-37 CANCELLED	3/13/17	3/20/17	Op tech	Vehicle	Quality	3	100F	1	Quality Back Verification Station
SW17-38	3/13/17	3/20/17	Op tech	Vehicle	Quality	2	100A	1	Quality Front Verification Station

AREA POSTINGS FOR THE WEEK OF MARCH 13, 2017

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PRD Number	Open Date/Time	Closing Date/Time	Position Classification	Business Unit	Hiring Area	Shift	Burden Center	Number of openings	Job Description (when available)
FBT17-18	3/13/17	3/20/17	Op Tech	Paint	Paint	2	897D	1	Moist Sand 1 Team Member Inspecting & Sanding the Prime Body including Interior Door Rings & Roof of Car; Applying PX; Applying Aluminum Tape; Tack Off
FBT17-19	3/13/17	3/20/17	Op Tech	Body Shop	Body Shop	1	741B	1	Body side outer production team, part load, assembly and quality checks.
FBT17-20	3/13/17	3/20/17	Op Tech	IMN	IMN	3	870Z	1	IMN ARO
FBT17-21	3/13/17	3/20/17	Op Tech	Body Shop	Body Shop	1	742B	1	Non-core sub weld cells. Includes part load and transfer and weld quality checks.
FBT17-22	3/13/17	3/20/17	Op Tech	Body Shop	Body Shop	3	743F	1	Front Door Build Cell - operator part load to weld equipment for production and service part build. Includes weld and sealer checks.
MVT17-05 CANCELLED	3/13/17	3/20/17	Op Tech	IMS	IMS	3	183A	1	VIS High Bay
FVT17-21	3/13/17	3/20/17	Op Tech	GA	GA	2	146D	1	Chassis 2 - Team 5 - Air Box, Spare tire, CRFM air baffles
FVT17-22	3/13/17	3/20/17	Op Tech	GA	GA	2	144D	1	Trim 4 - Glass Team
FVT17-23	3/13/17	3/20/17	Op Tech	GA	GA	2	149A	1	Engine - Team 1 , Engine load, tranny load, engine / tranny marriage
FVT17-24	3/13/17	3/20/17	Op Tech	GA	GA	2	143C	1	Cockpit - Team 3 - knee bolster, glove box, pass air bag
FVT17-25	3/13/17	3/20/17	Op Tech	GA	GA	1	148A	1	Chassis 3 - fluid fill, tire and wheel load
FVT17-26	3/13/17	3/20/17	Op Tech	GA	GA	3	148D	1	Chassis 3 - team 2 - 2nd and 3rd row seat secure
FVT17-27	3/13/17	3/20/17	Op Tech	GA	GA	2	146C	1	Chassis 1 - team 7 - heat shields, fuel tank
FVT17-28	3/13/17	3/20/17	Op Tech	Quality	Quality	1	100A	1	Quality Verification Station Front
FBT17-23	3/13/17	3/20/17	Optech	Stamping	Stamping	2	950C	1	ARO



Spring Hill Manufacturing

REPRESENTED POSITION POSTING PROCESS POSITION REQUIREMENT DESCRIPTION

USE KSA APPLICATION FORM

BUSINESS/RESOURCE TEAM: QUALITY	LOCATION: (Specify) Spring Hill, TN	PRD#: KSA17-18
HIRING TEAM: QUALITY	BURDEN CENTER: 100C	SHIFT CODE: 1st
POSITION - GCA Audit Quality Assurance Technician [GCA]	LEVEL(S): N/A	X REP:
HIRING TEAM LEADER: Joy Hutcherson/Tony Mills	APPLICATION WINDOW DATES:	OPEN: MONDAY, MAR 13 8:00 AM CLOSE: MONDAY, MAR 20 8:00 AM
RESPONSIBILITIES: <ul style="list-style-type: none"> Perform GCA Vehicle audits daily Perform Trim Height/Mass Audits As Required Perform Steering Wheel Angle / Launch Drive Audits Work with Group Leaders, Team Leaders, & Quality Staff to improve GCA Performances/Problem Solve Communicate defects to applicable Mfg team members/leaders Identify suspect vehicles during GCA Audit efforts Support GCA Process Control Plans, & Equipment Calibration Requirements Consistently apply established quality standards Participate in Internal and External Audits (auditor & auditee) Participate in GCA calibration audit Perform Daily layered audits Perform document and data control activities Follow Quality Alarm & Escalation Process / Reaction Plan 	REQUIRED SKILLS, ABILITIES & EXPERIENCE: <ul style="list-style-type: none"> Good oral and written skills High level of analytical & problem solving ability Must be able/willing to speak in front of people Must be able/willing to teach/train new team members Must have good interpersonal skills Must be computer literate and proficient in Excel, Word, and Powerpoint Knowledge of quality methods and procedures Valid driver's license Ability to pass hearing and color tests PREFERRED SKILLS, ABILITIES & EXPERIENCE: <ul style="list-style-type: none"> IQ Sharepoint EWO/TWO specification analysis/audit GSIP Operate Vehicle Hoist Corporate GCA requirements Fast Response Process GMS Knowledge EDUCATIONAL REQUIREMENTS: <ul style="list-style-type: none"> High School graduate required SPECIAL NOTES (IF ANY): <ul style="list-style-type: none"> Extensive walking Overtime will be generated by needs of the assignment. In the event the reduction of workforce occurs, team member will return to former area, seniority permitting 	

SUBMIT APPLICATIONS TO PRD BOXES BY 8:00 AM. ON THE ABOVE CLOSING DATE

APPROVED BY:

Joy Hutcherson
Hiring Manager

Don Rich
HR Leader



Spring Hill Manufacturing

REPRESENTED POSITION POSTING PROCESS POSITION REQUIREMENT DESCRIPTION

USE KSA APPLICATION FORM

BUSINESS/RESOURCE TEAM: QUALITY	LOCATION: (Specify) Spring Hill, TN	PRD#: KSA17-16
HIRING TEAM: QUALITY	BURDEN CENTER: 100G	SHIFT CODE: 1st
POSITION - Torque Quality Assurance Technician [TORQUE]	LEVEL(S): N/A	X REP:
HIRING TEAM LEADER: Joy Hutcherson/Tony Mills	APPLICATION WINDOW DATES:	OPEN: MONDAY, MAR 13 8:00 AM CLOSE: MONDAY, MAR 20 8:00 AM
RESPONSIBILITIES: <ul style="list-style-type: none"> Perform Static torque checks on designated torque routes using DataMyte data collectors Perform dynamic torque checks using DataMyte or other data collectors Set up DataMyte data collectors and make program adjustments as necessary Participate in continuous improvement of data collector setups and routes Perform Data download from DataMyte Follow torque reaction and escalation plan for an out of standard torque value is observed Timely data downloads from DataMyte Help troubleshoot torque related issues by implementation of reaction plan. Work with Group Leaders, Q.E.'s, tool maintenance, torque coordinator, and operations on torque issues. Communicate with Atlas Copco to properly set power tools Verify all torque wrenches monthly Maintain a database for all active and inactive torque wrenches Monitor transducers, DataMytes, and LightStar wrenches for calibration dates. Identify suspect vehicles during torque related containment efforts Complete data collection for torque static specifications through correlation studies as needed Support three job static torque check/verification on all tool changes Support 5 job check before and after bypass for super hold fasteners Perform tethering/tool audits monthly Perform key audits weekly Perform Hose clamp error proofing audit weekly Perform Witness Marking audit for Super hold fasteners Repeatedly apply established quality standards Participate in Internal and External Audits (auditor & auditee) Participate in Torque-weld assessment Perform Daily layered audits Perform document and data control activities Follow Quality Alarm & Escalation Process / Reaction Plan 	REQUIRED SKILLS, ABILITIES & EXPERIENCE: <ul style="list-style-type: none"> Good oral and written skills High level of analytical & problem solving ability Must be able/willing to speak in front of people Must be able/willing to teach/train new team members Must have good interpersonal skills Basic understanding of torque concepts Understanding of torque tools Must be computer literate and proficient in Excel, Word, and Powerpoint Knowledge of quality methods and procedures PREFERRED SKILLS, ABILITIES & EXPERIENCE: <ul style="list-style-type: none"> DataMyte setup editor IQ Sharepoint Quantum SPC Access database Correlation Studies Corporate Torque Procedures EWO/TWO specification analysis/audit Ability to test static torque at high levels with a beam wrench GMS Knowledge Fastener types and PCP requirements EDUCATIONAL REQUIREMENTS: <ul style="list-style-type: none"> High School graduate required SPECIAL NOTES (IF ANY): <ul style="list-style-type: none"> Will check wrenches with torque up to 340 nm Extensive walking Some torque data collection requires overhead work at high values Eligible for shift preference with in this position across all shifts Overtime will be generated by needs of the assignment. In the event the reduction of workforce occurs, team member will return to former area, seniority permitting 	

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APPROVED BY:

Emanuel Morris
Hiring Manager

Don Rich
HR Leader



Spring Hill Manufacturing

REPRESENTED POSITION POSTING PROCESS POSITION REQUIREMENT DESCRIPTION

USE KSA APPLICATION FORM

BUSINESS/RESOURCE TEAM: QUALITY	LOCATION: (Specify) Spring Hill, TN	PRD#: KSA17-17
HIRING TEAM: QUALITY	BURDEN CENTER: 100G	SHIFT CODE: 2nd
POSITION - Torque Quality Assurance Technician [TORQUE]	LEVEL(S): N/A	X REP:
HIRING TEAM LEADER: Joy Hutcherson/Tony Mills	APPLICATION WINDOW DATES:	OPEN: MONDAY, MAR 13 8:00 AM CLOSE: MONDAY, MAR 20 8:00 AM
RESPONSIBILITIES: <ul style="list-style-type: none"> Perform Static torque checks on designated torque routes using DataMyte data collectors Perform dynamic torque checks using DataMyte or other data collectors Set up DataMyte data collectors and make program adjustments as necessary Participate in continuous improvement of data collector setups and routes Perform Data download from DataMyte Follow torque reaction and escalation plan for an out of standard torque value is observed Timely data downloads from DataMyte Help troubleshoot torque related issues by implementation of reaction plan. Work with Group Leaders, Q.E.'s, tool maintenance, torque coordinator, and operations on torque issues. Communicate with Atlas Copco to properly set power tools Verify all torque wrenches monthly Maintain a database for all active and inactive torque wrenches Monitor transducers, DataMytes, and LightStar wrenches for calibration dates. Identify suspect vehicles during torque related containment efforts Complete data collection for torque static specifications through correlation studies as needed Support three job static torque check/verification on all tool changes Support 5 job check before and after bypass for super hold fasteners Perform tethering/tool audits monthly Perform key audits weekly Perform Hose clamp error proofing audit weekly Perform Witness Marking audit for Super hold fasteners Repeatedly apply established quality standards Participate in Internal and External Audits (auditor & auditee) Participate in Torque-weld assessment Perform Daily layered audits Perform document and data control activities Follow Quality Alarm & Escalation Process / Reaction Plan 	REQUIRED SKILLS, ABILITIES & EXPERIENCE: <ul style="list-style-type: none"> Good oral and written skills High level of analytical & problem solving ability Must be able/willing to speak in front of people Must be able/willing to teach/train new team members Must have good interpersonal skills Basic understanding of torque concepts Understanding of torque tools Must be computer literate and proficient in Excel, Word, and Powerpoint Knowledge of quality methods and procedures PREFERRED SKILLS, ABILITIES & EXPERIENCE: <ul style="list-style-type: none"> DataMyte setup editor IQ Sharepoint Quantum SPC Access database Correlation Studies Corporate Torque Procedures EWO/TWO specification analysis/audit Ability to test static torque at high levels with a beam wrench GMS Knowledge Fastener types and PCP requirements EDUCATIONAL REQUIREMENTS: <ul style="list-style-type: none"> High School graduate required SPECIAL NOTES (IF ANY): <ul style="list-style-type: none"> Will check wrenches with torque up to 340 nm Extensive walking Some torque data collection requires overhead work at high values Eligible for shift preference with in this position across all shifts Overtime will be generated by needs of the assignment. In the event the reduction of workforce occurs, team member will return to former area, seniority permitting 	

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